Safety Data Sheet

1.	Product and company ide	ntification
	Product name	: DEHYDRATED SOLVENT O
	Part No.	: E327340-A, E327340-B
	Name of manufacturer	: HIRANUMA Co., Ltd.
	Address	: 1739 Motoyoshida, Mito, Ibaraki, 310-0836, JAPAN
	Name of section	: Quality assurance department
	Telephone number	: +81-29-247-7343
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	Mail address	: info-f@hiranuma.com

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2.
   Summary of danger and Hazard
    GHS classification
      Physical and chemical hazard
        Flammable liquids : Category 2
        Pyrophoric liquids : Out of category
        Self-heating substances and mixtures
                           : Out of category
        Corrosive to metals
                           : Out of category
      Human health hazard
        Acute toxicity (oral)
                           : Category 4
        Acute toxicity (dermal)
                           : Out of category
        Acute toxicity (inhalation: vapors)
                           : Category 4
        Skin corrosion · Irritation
                           : Category 2
        Serious eye damage · Eye irritation
                           : Category 1
        Germ cell mutagenicity
                           : Category 2
        Carcinogenicity
                           : Category 2
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Reproductive toxicity : Category 1B Specific target organ systemic toxicity (single exposure) : Category 1, Category 3 (anesthetic action) Specific target organ systemic toxicity (repeated exposure) : Category 1 Environmental hazard Hazardous to the aquatic environment-acute hazard : Category 3 Hazardous to the aquatic environment-chronic hazard : Category 1 Pictogram or symbol Signal word : Danger Hazard statement : Highly flammable liquid and vapor Harmful if swallowed Harmful if inhaled Causes skin irritation Causes serious eye damage Suspected of causing genetic defects Suspected of causing cancer May damage fertility or the unborn child Causes damage to organs (central nervous system, visual organs, respiratory organs, cardiovascular, liver, kidneys, systemic toxicity) May cause drowsiness and dizziness Causes damage to organs (central nervous system, visual organs, kidneys, liver, respiratory organs) through prolonged or repeated exposure Harmful to aquatic life Very toxic to aquatic life with long lasting effects Cautions Safety measurements : Do not handle until all safety precautions have been read and understood. Keep away from ignition sources such as heat, sparks, or open

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First-aid measures	 flame. Keep containers tightly closed. Ground container and receiving equipment in case of transport and stirring. Use explosion-proof apparatus. Use only non-sparking tools. Do not breathe dust, mist, and vapor. Use only in a well-ventilated area. Avoid release to the environment. Do not eat, drink or smoke when using this product. Wear appropriate protective gloves, glasses, clothing, face shield, or mask. Wash protective equipment thoroughly after use. Wash protective equipment thoroughly after use. Wash hands thoroughly after handling. If inhaled : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical treatment if you feel unwell. If swallowed: Rinse mouth, Get medical treatment if you feel unwell. If on skin : Remove contaminated clothing and the substance. Immediately get medical treatment. If exposed, get medical treatment. Get medical treatment, if you feel unwell. If exposed, get medical treatment. Get medical treatment, if you feel unwell.
Storage	: Tightly container closed and store in a well-ventilated area. Store locked up.
Disposal	Dispose of contents and containers appropriately in accordance with related regulations.

3. Composition/Information on ingredients Substance/Mixture

: Mixture

Chemical name or commercial name

: Chloroform, Methanol

Ingredients and composition

: Mixed solution containing chloroform 55% or more and methanol

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No. DEFC0510 DEHYDRATED SOLVENT O

	44% or more.
Chemical formula	: Chloroform $CHCl_3$
	Methanol CH₃OH
CAS No.	: Chloroform 67-66-3
	Methanol 67-56-1
EINECS No.	: Chloroform 2006638
	Methanol 2006596
Dangerous and hazard	lous ingredients
	: Chloroform, Methanol

4.	First aid measures	
	Inhalation	: Remove the victim to fresh air, and make him blow his nose and gargle.
	Skin contact	: Wash the affected areas under running water.
	Eye contact	: Wash the affected areas under running water for at least 15 minutes. If necessary, get medical treatment.
	Ingestion	: Give the victim water or salt water and make him vomit. Do not give an unconscious victim anything to drink. Get medical attention.
	Protection for first a	aid person : Savers wear proper protective equipment like rubber gloves, goggles.

5. Fire fighting measures

Extinguishing media : Dry chemical powder, carbon dioxide, dry sand, foam Prohibited extinguishing media

: Water spray

Particular fire fighting

: Move containers from fire area if it can be done without risk, if not possible, apply water from a safe distance to cool and protect surrounding area.

Dry chemical powder, carbon dioxide or dry sand should be used for small fires. Foam extinguisher is effective for a large scale fire.

Protection for firefighters

: Wear breathing apparatus.

^{6.} Accidental release measures

Cautions for personnel

: Wear proper equipment and avoid contact with skin and inhalation of vapor. Keep personnel removed from and upwind of fire. Shut off all sources of ignition. Keep away personnel except for authorized ones from spillage area by stretching ropes.

Cautions for environment

- : Attention should be given not to cause damage to the environment by flowing of spillage to rivers. In case of the dilution of copious water, do not cause damage to the environment by untreated wastewater.
- Removal measure : Absorb spill with inert material (e.g., diatomaceous earth, sand) and flush residual area with copious amounts of water.

Prevention of second accident

: Remove nearby sources of ignition and prepare extinguishing media.

7. Cautions of handling and storage Handling Engineering measures : Wear proper equipment not to contact with skin or inhale the vapor. Fire is strictly prohibited. Ventilate well at working places. Cautions for safety handling : Use with an enclosed system or a local exhaust ventilation. Cautions : Do not contact with oxidizing substances. Storage Adequate storage condition : Store in a dark, cool place and tightly closed. Safety adequate container materials : Glass, fluorine resin Do not use vinyl chloride resin, acrylic resin, polystyrene etc.

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    8. Exposure control/Personal protection
        Engineering measures
            : Use only with adequate ventilation and in closed systems.

    Control parameters
            ACGIH(2009)
            : 200ppm (as Methanol)(TLV-TWA)
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250ppm (as Methanol)(TLV-STEL)
10ppm (as Chloroform)(TLV-TWA)
Transdermal absorption
Protective equipment
Respiration protective equipment
: If necessary, wear chemical cartridge respirator.
Hands protective equipment
: Impervious protective gloves
Eyes protective equipment
: Safety goggles

9.	Physical and chemical	properties
	Appearance	: Liquid
	Color	: Colorless
	Odor	: Aromatic odor
	Boiling point	: Not available
	Melting point	: Not available
	Flash point	: 15.5 °C
	Auto-ignition point	: 470 °C (as Methanol)
	Explosion characterist	ics
	Explosion limit	: upper : 36.5vol% lower : 6.0vol% (as Methanol)
	Vapor pressure	:128hPa (20 °C)
	Vapor density	: 2.7
	Density	: 1.03g/cm ³ (20 °C)
	Solubility	
	Solubility in solvents	8
		: Water ; Freely soluble
	log Pow	:-0.82 (as Methanol)
10.	Stability and reactivity	,
	Stability	: Stable under normal usage.

Stability	: Stable under normal usage.
Reactivity	: React with oxidizing substances.
Incompatible conditions	;
	: Light, heat
Incompatible materials	: Oxidizing substances
Hazardous decomposit	ion products
	: Carbon monoxide, chlorine, hydrogen chloride

1	1.	Toxicological	information	
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	Acute toxicity	: Harmful if swallowed (category 4)
		Dermal : Out of category
		Harmful if inhaled(vapor)(category 4)
		Inhalation (dust, mist) : Not possible to classify because of
		insufficient data.
		The toxic effects of methanol in primates is more pronounced
		than in rodents and a dose of 1400mg/kg was lethal in
		approximately half of the cases. Based on the data, it was
		classified into category 4.
		(as Methanol)
		rat oral LD50=7939mg/kg (as calculated value)
		rat inhalation LC50>31500ppm/4H(vapor)
		rabit skin LD50=15800mg/kg
		(as Chloroform)
		rat oral LD50=635mg/kg
		rat inhalation LC50=9636ppm/4H(vapor)
		rabbit skin LD50=3980mg/kg
	Skin corrosiveness	: Causes skin irritation(category 2)
		In the skin irritation test using rabbits, as a result of a stock
		solution of chloroform was applied for 24 hours, there was the
		report that mild hyperemia, necrosis and crust formation were
		observed. And is the report that severe irritation was observed
		by applied stock solution of chloroform. In addition, as a result
		which was applied 1-4 times of this material to the ear of the
		rabbit, minor redness and skin peeling was observed. From the
		above data, it was classified into category 2.
	Irritation to skin, eye	28
		: Causes serious eye damage(category 1)
		Based on the description that as a result of eye irritation test
		of chloroform using a rabbit, mydriasis, keratitis, semi-
		transparent and pyogenic bleeding like emissions of the cornea
		were observed, and causes severe irritation, it was classified in
		to category 1.
	Respiratory sensitiza	tion or Skin sensitization
		: Respiratory sensitization : Not possible to classify because of
		insufficient data.
		Skin sensitization : Not possible to classify because of
		insufficient data.

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Although methanol is classified into out of category, it is not possible to classify because of chloroform has no data.

Mutagenicity : Suspected of causing genetic defects(category 2) Chloroform is positive in somatic cell in vivo mutagenicity tests (micronucleus and chromosome aberration tests).

Carcinogenic effects : Suspected of causing cancer(category 2) Japan Society for Occupational Health classifies chloroform as the group 2B.(The chemical is propably carcinogenic to humans.)

Effects on the reproductive system

: May damage fertility or the unborn child (category 1B) In a developmental toxicity test of methanol by inhalation exposure to mice during organogenesis period, fetal resorptions and exencephaly were observed. Additionally, similar effects including cleft palate were reported in other inhalation and oral exposure tests. For effects of methanol on reproduction, scientific decisions concerning health risks are generally based on what is known as weight-of-evidence approach. Recognizing the lack of human data and the clear evidence of laboratory animal effects, it was concluded that methanol may adversely affect human development if exposures are sufficiently high. Based on the information, it was considered to be a presumed human reproductive toxicant, therefore it was classified into category 1B.

Specific target organ systemic toxicity single exposure

: Cause damage to organs (central nervous system, visual organ, respiratory organs, cardiovascular, liver, kidneys, systemic toxicity)(category 1)

May cause drowsiness and dizziness(category 3) In human, there is a history that chloroform has been used as an anesthetic. By inhalation exposure, there is the description of anesthetic action, cough, dizziness, lethargy, hypoesthesia, headache, nausea, vomiting, abdominal pain, weakness, loss of consciousness, coma, seizures, increase respiration, respiratory center paralysis, impaired consciousness, acute respiratory failure, arrhythmias, cardiovascular inhibitory action, ventricular fibrillation, jaundice, liver cell degeneration and necrosis, there is a renal tubular necrosis, renal failure.

The symptoms of acute poisoning from methanol include CNSdepression. Formate accumulates in the blood during a latency

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period which leads to metabolic acidosis, visual impairment or even total blindness, headaches, dizziness, nausea, vomiting, Kussmaul breathing and coma. In some cases death is the final outcome. Further, CNS disorders, especially parkinsonism-like extrapyramidal symptoms were reported. Morphological changes, necrosis in the white substance of the brain were demonstrated. Based on the human information, it was classified into category 1 (central nervous system). Additionally, the eye was regarded as a target organ since visual impairment is a characteristic effect. Additionally, systemic toxicity is regarded as a target organ based on the reports of headache, nausea, vomiting, tachypnea and coma as signs of metabolic acidosis. The effects of single exposures by inhalation include narcosis. As an acute toxicity in humans, a narcotic effect results from central nervous system depression. Based on the data, it was classified into category 3 (narcotic effects).

Specific target organ systemic toxicity repeated exposure

: Cause damage to organs (central nervous system, visual organs, kidneys, liver, respiratory organs) through prolonged or repeated exposure (category 1) In human, worker who were exposure for 1-6 months in chloroform, symptoms such as development of hepatitis, jaundice, nausea, vomiting were observed. There is the description that onset of hepatitis causes at exposure concentration of 2-205ppm (9.7-1,000mg/m3). In experimental animals, in 13-week forced oral administration test, drinking water administration test, 3 weeks forced oral administration to rats, effects on liver (liver swelling of the cell, modified, fat reduction, such as initial cirrhosis like change), kidney(chronic inflammation, degeneration of the proximal tubule, necrosis, etc.), spleen (atrophy of the white pulp, reduction of antibodyproducing cell number) were observed at dose of corresponding to Category 2(converted guidance value:14.8-60 mg/kg/day). Based on a report that the most noted health consequence of longer-term exposure to lower levels of methanol is a broad range of ocular effects, and that cases of chronic poisoning from occupational exposure to methanol were manifested by bilateral blindness. From the above results, it was classified into category 1(central nervous system, visual organs, kidneys,

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		liver, respiratory organs).	
	Aspiration hazard	: Not possible to classify because of insufficient data.	
12.	Ecological information		
	Ecotoxicity		
	Fish toxicity	: Harmful to aquatic life(category 3)	
		Very toxic to aquatic life with long lasting effects(category 1) (as Chloroform)	
		Chlamydomonas EC50=13.3mg/L/72H	
		Fish(rainbow trout) NOEC=0.059mg/L/21days	
	Rediualbility and degra	Idability	
		: Chloroform dose not rapid biodegradability.	
13	Disposal consideration		
	Residual disposal	: Burn in a chemical incinerator equipped with an afterburner and	
		a scrubber. Or entrust approved waste disposal companies with	
		the disposal.	
	Containers	: In case of disposal of empty bottles, dispose bottles after	
		removing the content thoroughly.	
14.	Transport information		
	UN class	: Class 6.1(Toxic substances) P. G. II	
	UN number	: 2929	
	Marine regulation info	rmation	
	UN No.	: 2929	
	Proper shipping name		
		: TOXIC LIQUID, FLAMMABLE, ORGANIC, N.O.S.	
	Class	: 6.1	
	Sub risk	: 3	
	Packing group	: 1	
	Marine pollutant	: P	
	Aviation regulation inf	ormation	
	UN No.	: 2929	
	Proper shipping nam	e	
		: Toxic liquid, flammable, organic, n.o.s.	
	Class	: 6.1	
	Sub risk	: 3	
	Packing group	: Ш	

15. Regulatory information

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

16. Other information

References

- 1) Company data on file (SDS provided by manufacturer)
- 2) NITE: National Institute of Technology and Evaluation

* The information contained herein is based on several references and the present state of our knowledge. However the SDS does not always cover all information about the product, handle the product carefully. The information is intended to ordinary usage, in case of particular handlings, conduct appropriate safety measurements. The information herein is only provision of information, and it does not represent a guarantee the properties of the product. The Safety Data Sheet(SDS) is prepared based on JIS Z7253, and it has the same required elements on the Material Safety Data Sheet(MSDS) which is prepared based on JIS Z7250:2010.